

538

SPLIT

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	23989 B
<b>Description:</b> Clevis	<b>Part Number:</b>	D3447-5
<b>Dwg:</b> D3447 Rev. A page 2	<b>Qty:</b>	20 15
Replaces Premier P/N B67-43001-99		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	JS	05/08/30	20
2	MC	Turn as per Folio & Dwg B67-43001 Dwg Rev: Material: 6061-T6 Bar Ø1.00 (QQ-A-200/8 or QQ-A-225/8) (M6061T6R1.000) <b>Identify for D3447-5</b> Batch: M17887	JG	05/09/07	20
3	QC2	Inspect parts as they come off the machine <b>Identify as D3447-5</b>	JG	05/09/07	20
4	MM	Mill as per Dwg D3447	JS	05/09/19	20
5	QC2	Inspect parts as they come off the machine	JS	05-09-20	20
6	QC8	Second check	JG	05/09/20	20
7	MM	Deburr	JS	05-09-20	20
8	FP	Chemical Conversion Coat as per QSI 005 4.1	FC	05/09/20	20
9	FP	Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3 <b>Mask 0.875" round section</b>	MM	05/09/20	20
10	QC3	Inspect Powder Coat	CL	05/10/06	15
11	ST	Identify and Stock	CL	05/10/06	15
12	AC	Cost / part: 17.95	SAC	05-10-11	15
13	DC	Close W/O 17.90 Inspect Level 21	JS	05/10/07	15

Rev	Date	Change	Revised By	Approved
A	05.08.26	New issue	KJ/JLM	

PRELIMINARY ISSUE

